

EnergyGrip Series



Caterpillar Belts For Haul-off Units









The Riva Renzo Company was established in 1981, so it can boast a more than 30 years experience. The Company is manufacturing rubber products and, specifically, endless

rubber belts and v-belts for many industrial sectors.

Since the very beginning Riva Renzo has believed in the value of the "endless technology" as the best reply to many industrial requirements.

Therefore we developed a proper technology which enables us to supply belts truly endless without any joint or seam that can fulfill at best Customers' requirements as for thickness uniformity, planarity, ability

to run on small pulleys diameter, ability to run at high speed, even in

critical working conditions such as high pulling force and vertical pressure.

Our Endless Caterpillar belts for hauloff units of wire, cables plastic pipes and profiles represent a core business of our Company and met quite a success on the market. Our belts are available in a wide range of rubber qualities, tensile core strengths and surface executions, in order to fulfill at best any specific applications requirement. We design any belt according to your needs, basing on your own application details.

Product Characteristics

RR Endless





















Tab.1

E	EXAMPLE OF PRODUCT'S CHOICE ACCORDING TO APPLICATION					
	Pipe & Plastic Profiles	Data Cables	Low-Medium Voltage Cables	High Voltage Cables	Submarine Cables	
NR 40 GR	х					
NR 50 GR	х					
NR 60 GR	х	х	х			
NR 60 BL		х	х	Х	Х	
NR 70 BL				Х		
NR 70 WT			х			
CSM 60 GR	х	Х	х			
NR-BR 60 BL	х	х	х			
CTK 500	Х	Х	Х			
CTK 1000	Х		х	Х	Х	
CTK 1500				х	Х	
CTK 2000				х	х	
TT				х		
TM					Х	

Tab.2

ENERGYGRIP CHARACTERISTIC					
Туре	Top cover Profile	Bottom Cover	Thickness (mm)	Width (mm)	Length (mm)
EnergyGrip	- R1 R6 R7	Smooth, with built-in reinforcement	10 - 70	50 - 500	600 - 22000
V-EnergyGrip		See Tab. 5 Pg. 4	10 - 70	50 - 400	
T-EnergyGrip		See Tab. 6 Pg. 5	10 - 70	25 - 800	



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R1 Smooth



R6 Notched



R6 + R7 Notched Grooved

Tab.

	RUBBER QUALITY						
	Description		Hardness Sh/A	Basic Polymer			
NR-GR	No-Staining Rubber	Grey	40-50-60	Natural Rubber			
NR-BL	Wear Resistant Rubber	Black	60-70	Natural Rubber			
NR-WT	No-Staining Rubber	White	70	Natural Rubber			
CSM	Heat and oil Resistant Rubber	Grey	60	Chlorosulfonated polyethylene			
NR-BR	Wear Resistant Rubber	Black	55	Butadiene Rubber			
NBR-NR	Oil Resistant Rubber	Black	75	Nitrile Rubber			
VTI	Heat and oil Resistant Rubber	Black	75	Fluoroelastomer			

Tab.4

ŀ	TENSION MEMBER						
		Fiber (Warp)	Fiber (Weft)	Construction	Feature		
	СТК	Aramidic	-	Cord	Tension Member		
	TT	Polyester	Polyester	Textile	Breaker		
	TM	Metal	Cotton	Cord	Breaker		

Product Characteristics

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Tab.5 **V-ENERGYGRIP SERIES** Minimum Belt Tooth Top cover Type Size Pitch (mm) **Thickness** Thickness **Profile** (mm) (mm) 1,90 2,35 4,20 V-EnergyGrip L 4.70 12 8,00

Both EnergyGrip and V-EnergyGrip series belts are mostly manufactured with fabric wrapped edges to prevent fraying and cord extraction.

In case of high vertical pressure, we can add special Reinforcement Fabrics in order to avoid the longitudinal splitting of the belt.

Thanks to our own manufacturing technique, we are able to produce any lenght you need, as we are not tied up to standard poly-V sizes.

Our poly-V belts are not fabricated but produced in a single piece: no glue, no joint, no failure!

Product Characteristics

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Tab.6

	T-ENERGYGRIP SERIES					
	Туре	Top cover Profile	Size	Pitch (mm)	Tooth Thickness (mm)	Minimum Belt Thickness (mm)
	R1 T-EnergyGrip R6 R7		L	9,525	1,91	6
			Н	12,700	2,29	7
		***	ХН	22,225	6,35	13
		5 M	5	2,10	6	
			8 M	8	3,40	8
			14 M	14	6,10	12

T-EnergyGrip series belts are manufactured with rubber polymers and ancillary fabric such to meet at best the requirements of the specific application.

The rubber covers are molded on the base by hot vulcanizing raw rubber compound (and not fabricated bonding vulcanized rubber to the base belts).

Once again we are proud to state: no glue, no joint, no failure!

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